

## **Production of Protease/Amylase by Batch Fermentation**

### **Aim**

To produce protease and/or amylase enzymes through batch fermentation for industrial applications.

### **Principle**

Batch fermentation involves the cultivation of microorganisms (bacteria or fungi) in a closed system under controlled conditions to produce enzymes. Protease enzymes degrade proteins into peptides and amino acids, while amylase enzymes hydrolyze starch into simpler sugars. The process optimizes growth conditions to maximize enzyme production, which is then harvested and purified for various industrial uses.

### **Reagents**

1. Microbial culture producing protease and/or amylase
2. Growth medium (containing carbon and nitrogen sources)
3. Buffer solutions
4. Antifoam agent (optional)
5. Enzyme stabilizers (optional)

### **Apparatus**

1. Fermenter or bioreactor
2. pH meter and controller
3. Temperature controller
4. Agitator or stirrer
5. Air supply and sparger
6. Sampling ports
7. Centrifuge
8. Autoclave

### **Procedure**

#### **1. Inoculum Preparation**

1. **Microbial Culture:** Start with a pure culture of microorganisms known to produce protease and/or amylase (e.g., *Bacillus subtilis* for protease, *Aspergillus oryzae* for amylase).

2. **Pre-culture:** Inoculate a small volume of growth medium with the microbial culture and incubate at optimal conditions (e.g., 30°C for 24 hours) to prepare an active inoculum.

## 2. Batch Fermentation

### 1. Medium Preparation:

- Prepare the fermentation medium suitable for the growth and enzyme production of the microorganism. This may include carbon sources (e.g., glucose, starch) and nitrogen sources (e.g., peptone, yeast extract).

### 2. Inoculation:

- Inoculate the fermenter or bioreactor with the active inoculum prepared earlier. Adjust the initial cell density to optimize enzyme production.

### 3. Fermentation Conditions:

- Maintain optimal conditions for microbial growth and enzyme production:
  - Temperature: Control within the optimal range for the microorganism (e.g., 30°C for *Bacillus subtilis*).
  - pH: Monitor and control pH using a pH controller (e.g., pH 7.0 for *Bacillus subtilis*).
  - Agitation: Stir the medium to ensure uniform distribution of nutrients and oxygen.
  - Aeration: Supply sterile air through a sparger to maintain aerobic conditions.

### 4. Sampling and Monitoring:

- Periodically sample the fermentation broth to monitor cell growth and enzyme production.
- Analyze samples for enzyme activity using specific assays (e.g., protease activity assay, amylase activity assay).

## 3. Harvesting and Recovery

### 1. Enzyme Extraction:

- Stop fermentation at the peak enzyme production phase.
- Harvest the fermentation broth by separating cells and debris through centrifugation.

### 2. Purification:

- Purify the crude enzyme extract using techniques such as precipitation, ultrafiltration, or chromatography to obtain purified protease and/or amylase.

## 4. Assay of Enzyme Activity

### 1. Protease Activity Assay:

- Measure the ability of the enzyme to hydrolyze specific peptide substrates. Quantify the amount of product formed (e.g., tyrosine equivalents) per unit time.
- 2. Amylase Activity Assay:**
- Measure the ability of the enzyme to hydrolyze starch substrates. Quantify the amount of reducing sugars released (e.g., glucose equivalents) per unit time.

## **Results**

Quantify and compare the enzyme activities obtained at different stages of fermentation. Present results in units of enzyme activity per volume or per unit biomass. Determine the yield and specific activity of protease and/or amylase produced.

## **Immobilization of Whole Cells for Enzyme/Antibiotic Production by Gel Entrapment**

### **Aim**

To immobilize microbial cells within gel matrices for continuous production of enzymes or antibiotics.

### **Principle**

Immobilization of microbial cells in gel matrices allows for sustained enzyme or antibiotic production while protecting the cells from shear forces and maintaining their activity over extended periods. The gel provides a porous environment where cells can adhere and grow, while allowing nutrients and products to diffuse freely.

### **Reagents**

1. Microbial culture producing the enzyme or antibiotic of interest
2. Sodium alginate or agarose (gel matrix)
3. Calcium chloride solution (crosslinking agent)
4. Growth medium specific for enzyme or antibiotic production

### **Apparatus**

1. Stirrer or magnetic stir bar
2. Glass beads or sterile ceramic beads
3. Sterile syringes and needles
4. Sterile petri dishes or culture plates
5. Incubator
6. Centrifuge

### **Procedure**

#### **1. Preparation of Gel Entrapment**

##### **1. Cell Preparation:**

- Start with a pure culture of the microorganism known to produce the enzyme or antibiotic of interest.

- Grow the culture to the desired cell density in a suitable growth medium under optimal conditions.
- 2. **Gel Preparation:**
  - Prepare a solution of sodium alginate or agarose in sterile water. Heat and stir until fully dissolved.
- 3. **Cell Mixing:**
  - Mix the microbial culture with the gel solution. Ensure uniform distribution of cells within the gel matrix.
- 4. **Encapsulation:**
  - Drop-wise extrude the cell-gel mixture into a calcium chloride solution using a syringe or a dropper.
  - Allow the droplets to gelate in the calcium chloride solution, forming beads or spheres containing immobilized cells.

## 2. Cultivation and Production

1. **Incubation:**
  - Incubate the gel-entrapped cells in a suitable growth medium under optimal conditions for enzyme or antibiotic production (e.g., temperature, pH).
2. **Medium Refreshment:**
  - Periodically exchange the growth medium to provide fresh nutrients and remove metabolic by-products.
3. **Harvesting:**
  - Harvest the culture supernatant or extract the gel beads to recover the produced enzyme or antibiotic.

## 3. Analysis of Production

1. **Enzyme or Antibiotic Assay:**
  - Measure the activity or concentration of the enzyme or antibiotic produced using specific assays.
  - Quantify the yield and stability of the product over time.

## Results

Quantify and compare the production levels of the enzyme or antibiotic from gel-entrapped cells with free-cell cultures. Present data on production rates and longevity of enzyme or antibiotic activity in immobilized cells.

## **Screening of Soil Samples for Isolation of Bacteria, Fungi, and Actinomycetes**

### **Aim**

To isolate and identify diverse microbial species (bacteria, fungi, and actinomycetes) from soil samples for potential biotechnological applications.

### **Principle**

Soil samples contain a rich diversity of microorganisms with unique metabolic capabilities. By isolating bacteria, fungi, and actinomycetes, we can screen them for various enzymatic activities, antibiotic production, or other biotechnologically valuable traits. This involves selective isolation techniques on specific growth media tailored to each group of microorganisms.

### **Reagents**

1. Sterile saline solution or phosphate-buffered saline (PBS)
2. Various selective media:
  - Nutrient agar for general bacterial growth
  - Sabouraud dextrose agar for fungi
  - Actinomycete isolation agar (e.g., ISP media) for actinomycetes
3. Antibiotics (e.g., chloramphenicol, streptomycin) for selective isolation (optional)
4. Distilled water

### **Apparatus**

1. Sterile petri dishes
2. Inoculating loop or spreader
3. Incubator set to appropriate temperatures (e.g., 25-30°C for bacteria and fungi, 30-37°C for actinomycetes)
4. Microscope
5. pH meter
6. Centrifuge (optional, for soil sample preparation)

### **Procedure**

#### **1. Sample Collection and Preparation**

1. **Collection:** Collect soil samples from different locations using sterile tools to avoid contamination.
2. **Homogenization:** If necessary, homogenize the soil samples in sterile saline or PBS to create a suspension.
3. **Serial Dilution:** Prepare serial dilutions of the soil suspension in sterile saline or PBS to reduce microbial density and facilitate isolation.

## 2. Isolation of Microorganisms

1. **Bacteria:**
  - Spread diluted soil suspensions onto nutrient agar plates using an inoculating loop or spreader.
  - Incubate plates at 25-30°C for 24-48 hours.
2. **Fungi:**
  - Spread diluted soil suspensions onto Sabouraud dextrose agar plates.
  - Add antibiotics like chloramphenicol to inhibit bacterial growth.
  - Incubate plates at 25-30°C for 5-7 days, or until fungal colonies appear.
3. **Actinomycetes:**
  - Spread diluted soil suspensions onto actinomycete isolation agar plates (e.g., ISP media).
  - Incubate plates at 30-37°C for 7-14 days, as actinomycetes grow slower than bacteria and fungi.

## 3. Identification and Characterization

1. **Colonial Morphology:** Observe and record the morphology (size, shape, color, texture) of bacterial, fungal, and actinomycete colonies.
2. **Microscopic Examination:** Use a microscope to examine the cellular morphology (e.g., bacterial shape, fungal hyphae, actinomycete spores).
3. **Biochemical Tests:** Perform biochemical tests (e.g., catalase, oxidase, Gram staining for bacteria) to further characterize isolates.

## 4. Result Analysis

1. **Enumeration:** Count and record the number of colonies on each plate to estimate microbial abundance in the soil sample.
2. **Isolate Selection:** Select prominent colonies for further biochemical and molecular characterization to identify potential candidates for biotechnological applications.

## Results

Compile data on the diversity and abundance of bacteria, fungi, and actinomycetes isolated from soil samples. Present findings on colony morphology, biochemical characteristics, and potential biotechnological traits identified.

## Microbial Growth Curve

### **Aim**

To plot and analyze the growth of a microbial culture over time to understand its growth dynamics and determine key growth parameters.

### **Principle**

A microbial growth curve illustrates the growth phases (lag phase, log phase, stationary phase, and death phase) of a microbial population over time. It helps in understanding the growth kinetics, doubling time, and biomass yield of the microorganism under specific growth conditions.

### **Reagents**

1. Microbial culture (bacteria, yeast, or other microorganisms of interest)
2. Growth medium specific to the microorganism (e.g., nutrient broth, yeast extract-peptone-dextrose (YPD) medium)
3. Sterile water or buffer for dilutions

### **Apparatus**

1. Spectrophotometer or turbidimeter
2. Incubator set to the optimal growth temperature for the microorganism
3. Culture tubes or flasks
4. Pipettes and tips
5. Timer or clock

### **Procedure**

#### **1. Inoculum Preparation**

1. **Preparation:** Start with a pure culture of the microorganism from a stock culture.



2. **Inoculation:** Inoculate a small volume (e.g., 1% v/v) of the culture into fresh growth medium to initiate growth. This serves as the starting point for the growth curve experiment.

## 2. Growth Curve Measurement

### 1. Sampling:

- Take samples at regular intervals (e.g., every hour or every few hours) throughout the incubation period.

### 2. Measurement of Optical Density (OD):

- Measure the turbidity or optical density (OD) of the culture at each time point using a spectrophotometer or turbidimeter at a wavelength specific to the microorganism (typically 600 nm for bacteria, 540 nm for yeast).
- Alternatively, plate dilutions of the culture onto agar plates to determine viable cell counts (colony-forming units, CFU/mL).

### 3. Plotting the Growth Curve:

- Plot the OD or CFU/mL against time (hours or days) on a graph to visualize the growth curve.
- Include the lag phase, log phase (exponential growth), stationary phase, and death phase (if applicable) on the graph.

## 3. Data Analysis

### 1. Calculation of Growth Parameters:

- Determine the lag phase duration (if observable), exponential growth rate (slope of the log phase), maximum OD or CFU/mL reached during the stationary phase, and total growth duration.
- Calculate the doubling time using the formula:  

$$\text{Doubling time} = \frac{\text{Time taken for log phase}}{\log_2(\text{Final OD}/\text{Initial OD})}$$

## Results

Present the plotted growth curve graphically, showing the phases of microbial growth and key growth parameters calculated. Discuss the implications of the growth curve analysis for understanding the growth characteristics and metabolic activity of the microorganism under the tested conditions.

## **Production of Alcohol by Saccharomyces cerevisiae and its Estimation**

### **Aim**

To produce alcohol (ethanol) using *Saccharomyces cerevisiae* and quantify the alcohol content in the fermentation broth.

### **Principle**

*Saccharomyces cerevisiae* is a yeast known for its ability to ferment sugars into ethanol and carbon dioxide through anaerobic respiration. The process involves providing a suitable growth medium containing fermentable sugars (e.g., glucose) and nutrients, allowing the yeast to metabolize sugars and produce ethanol. The ethanol concentration in the fermentation broth can be quantified using various methods, such as distillation followed by density measurement or enzymatic assays.

### **Reagents**

1. *Saccharomyces cerevisiae* culture (brewer's yeast)
2. Glucose or another fermentable sugar
3. Yeast extract or yeast nitrogen base
4. Buffer solutions (e.g., phosphate buffer)
5. Enzymes specific for alcohol quantification (optional)

### **Apparatus**

1. Fermentation flask or bioreactor
2. Airlock or fermentation lock
3. Spectrophotometer or alcoholmeter
4. Distillation apparatus (optional)
5. Centrifuge (optional)

### **Procedure**

## 1. Inoculum Preparation

1. **Preparation:** Start with a pure culture of *Saccharomyces cerevisiae* from a stock culture.
2. **Pre-culture:** Inoculate a small volume of yeast culture in a growth medium containing yeast extract and glucose. Incubate overnight at the optimal temperature (typically 30°C) with agitation.

## 2. Fermentation Process

1. **Main Culture Setup:**
  - Inoculate the main fermentation medium with the pre-culture at a suitable inoculum size (e.g., 5% v/v).
  - The fermentation medium should contain a carbon source (e.g., glucose), nitrogen sources (e.g., yeast extract), and other necessary nutrients.
2. **Fermentation Conditions:**
  - Seal the fermentation vessel with an airlock to maintain anaerobic conditions.
  - Incubate the fermentation flask or bioreactor at the optimal temperature (typically 30°C) with agitation if using a bioreactor.
3. **Monitoring Fermentation:**
  - Monitor the progress of fermentation by sampling aliquots at regular intervals (e.g., every 12 hours).

## 3. Estimation of Alcohol Production

1. **Distillation Method (Optional):**
  - Collect a sample of the fermentation broth.
  - Perform distillation to separate ethanol from the fermentation mixture.
  - Measure the density of the distillate using a density meter calibrated for alcohol concentration.
2. **Spectrophotometric Method (Alternative):**
  - Take a sample of the fermentation broth and centrifuge to remove yeast cells (optional).
  - Measure the absorbance of the supernatant at a wavelength specific to ethanol (e.g., 340 nm).
  - Calculate the ethanol concentration using a standard curve prepared with known ethanol concentrations.

## Results

Report the final ethanol concentration in the fermentation broth. Present the data obtained from the chosen method of estimation (e.g., distillation or spectrophotometry). Discuss the efficiency of ethanol production by *Saccharomyces cerevisiae* under the experimental conditions.

### **Production of Citric Acid by *Aspergillus niger***

#### **Aim**

To produce citric acid using *Aspergillus niger* and quantify the citric acid content in the fermentation broth.

#### **Principle**

*Aspergillus niger* is a filamentous fungus known for its ability to produce citric acid through fermentation. The process involves providing a suitable growth medium containing carbohydrates (e.g., glucose, sucrose) as carbon sources and other nutrients. *A. niger* metabolizes these sugars through aerobic respiration, converting them into citric acid via the citric acid cycle. The citric acid concentration in the fermentation broth can be quantified using titration methods or enzymatic assays.

#### **Reagents**

1. *Aspergillus niger* spores or culture
2. Glucose or sucrose (carbon source)
3. Nitrogen sources (e.g., ammonium sulfate, yeast extract)
4. Buffer solutions (e.g., phosphate buffer)
5. Indicators and titrants for citric acid estimation (e.g., phenolphthalein, sodium hydroxide)

#### **Apparatus**

1. Fermentation flask or bioreactor
2. Incubator set to the optimal growth temperature for *A. niger* (typically around 25-30°C)
3. pH meter

4. Titration equipment (burette, pipettes, conical flask)
5. Spectrophotometer or colorimeter (optional)

## Procedure

### 1. Inoculum Preparation

1. **Preparation:** Start with *Aspergillus niger* spores or a pure culture from a stock culture.
2. **Inoculum Development:**
  - Inoculate a small volume of growth medium (containing glucose and nitrogen sources) with *A. niger* spores.
  - Incubate the inoculum at the optimal temperature and aeration conditions to allow spore germination and mycelial growth.

### 2. Fermentation Process

1. **Main Culture Setup:**
  - Inoculate the main fermentation medium with the developed inoculum at a suitable inoculum size (e.g., 5-10% v/v).
  - The fermentation medium should be optimized for citric acid production, typically containing glucose as the primary carbon source and ammonium sulfate or yeast extract as nitrogen sources.
2. **Fermentation Conditions:**
  - Maintain aerobic conditions by providing adequate aeration (e.g., stirring in a bioreactor or shaking in a flask).
  - Incubate the fermentation vessel at the optimal temperature (25-30°C) with continuous monitoring of pH.
3. **Monitoring Fermentation:**
  - Monitor the progress of citric acid production by sampling aliquots at regular intervals (e.g., daily).

### 3. Estimation of Citric Acid Production

1. **Titration Method:**
  - Take a sample of the fermentation broth and adjust the pH to around 8 using a suitable buffer.
  - Add a few drops of phenolphthalein indicator.
  - Titrate the solution with standardized sodium hydroxide (NaOH) solution until a pink color persists.
  - Calculate the citric acid concentration based on the volume and concentration of NaOH used.

## 2. Spectrophotometric Method (Alternative):

- Take a sample of the fermentation broth and centrifuge to remove fungal biomass (if necessary).
- Measure the absorbance of the supernatant at a specific wavelength (e.g., 420 nm) using a spectrophotometer or colorimeter.
- Calculate the citric acid concentration using a standard curve prepared with known citric acid concentrations.

### Results

Report the final citric acid concentration in the fermentation broth. Present the data obtained from the chosen method of estimation (titration or spectrophotometry). Discuss the efficiency of citric acid production by *Aspergillus niger* under the experimental conditions.

## Production of Red Wine from Grapes

### Aim

To produce red wine from grapes using fermentation and aging processes.

### Principle

Red wine production involves the fermentation of grape juice, primarily from red or purple-skinned grape varieties, to extract color, flavor, and aroma compounds from the grape skins. The fermentation process converts sugars in the grape juice into alcohol by the action of yeast. After fermentation, the wine is aged to develop complex flavors and aromas.

### Reagents

1. Grapes (red or purple-skinned varieties)
2. Yeast (e.g., *Saccharomyces cerevisiae* for wine fermentation)
3. Sulfur dioxide (SO<sub>2</sub>) or potassium metabisulfite (K<sub>2</sub>S<sub>2</sub>O<sub>5</sub>) (for sterilization and preservation)
4. Nutrients (e.g., diammonium phosphate, yeast extract)
5. Enzymes (optional, for maceration)

### Apparatus

1. Fermentation vessels (e.g., stainless steel tanks or oak barrels)
2. Crushing and pressing equipment
3. pH meter

4. Hydrometer or refractometer (for measuring sugar content)
5. Airlock or fermentation lock
6. Aging barrels or tanks
7. Bottles and corks

## Procedure

### 1. Grape Harvest and Preparation

1. **Harvesting:** Select ripe grapes with optimal sugar and acid levels for winemaking. Harvesting is usually done in the early morning to preserve grape quality.
2. **Sorting and Crushing:**
  - Remove stems and leaves from the harvested grapes.
  - Crush the grapes to break the skin and release juice. This can be done manually or using mechanical crushers.

### 2. Maceration and Fermentation

1. **Maceration (Optional):**
  - Allow crushed grapes (including skins and seeds) to macerate to extract color and tannins.
  - Enzymes may be added to aid in the extraction process.
2. **Fermentation:**
  - Transfer the crushed grapes or must (juice with skins and seeds) into fermentation vessels.
  - Add selected wine yeast or allow natural yeast present on grape skins to initiate fermentation.
  - Monitor and control fermentation temperature (typically 20-30°C) to optimize yeast activity and flavor development.
  - Use an airlock to maintain anaerobic conditions during fermentation.
3. **Punching Down or Pumping Over:**
  - During fermentation, punch down the grape cap (floating skins) or pump over the fermenting juice to extract color and flavor compounds.

### 3. Pressing and Aging

1. **Pressing:**
  - After fermentation (typically 5-14 days), separate the liquid wine (free-run wine) from the grape solids (pomace) by pressing.
  - Press gently to avoid extracting bitter compounds from seeds.
2. **Aging:**

- Transfer the wine to aging vessels such as oak barrels or stainless steel tanks.
- Allow the wine to undergo malolactic fermentation (optional) and age for several months to years to develop complexity and smoothness.

#### **4. Bottling**

##### **1. Clarification and Filtration:**

- Clarify the wine by allowing sediment to settle or by filtration.

##### **2. Bottling:**

- Bottle the clarified wine and cork it to preserve freshness and flavors.

#### **Results**

Evaluate the sensory characteristics (color, aroma, taste, and mouthfeel) of the produced red wine. Measure alcohol content using a hydrometer or alcoholmeter and compare with desired specifications. Present the final product ready for consumption or further aging.